



Material - DIN 1706 EN AC-48100

Standard Specification for Aluminium and Aluminium Alloy Casting

Group - Non-Ferrous Aluminium Alloy

Sub Group - DIN 1706 Aluminium and Aluminium Alloy Casting

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Copper	Cu %	4.000 - 5.000	As-Cast	
Iron	Fe %	1.300 max.		
Magnesium	Mg %	0.250 - 0.650		
Manganese	Mn %	0.500 max.		
Silicon	Si %	16.000 - 18.000		
Tin	Sn %	0.150 max.		
Nickel	Ni %	0.300 max.		
Titanium	Ti %	0.250 max.		
Zinc	Zn %	1.500 max.		
Aluminium	Al %	Balance		
-	-	-	Mechanical Properties Tensile Strength in Mpa 200 - 295 Yield Strength in Mpa 160 - 260 Elongation in % 1 min. Reduction of Area in % - Hardness in HB 90 - 125 Impact in Joule -	
-	-	-		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
-	-	-		

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
LM30	BS	British	Ingot and Casting
390.0	AA	USA	Casting
ADC 14	JIS	Japan	Casting
AC-48100	EN	European Union	Casting
AlSi17Cu4Mg	ISO	International	Casting
ALDC 14	JIS	Japan	Casting
EN AC-48100	UNE	Spain	Casting

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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